

# Dopability, Intrinsic Conductivity, and Nonstoichiometry of Transparent Conducting Oxides

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$\text{In}_2\text{O}_3$  O  
H,  
( ) W  
H  
H 2 n- W,

3  $\mu$

$$O_2 \quad \mu^0, \quad \frac{1}{2} \mu_{In}$$

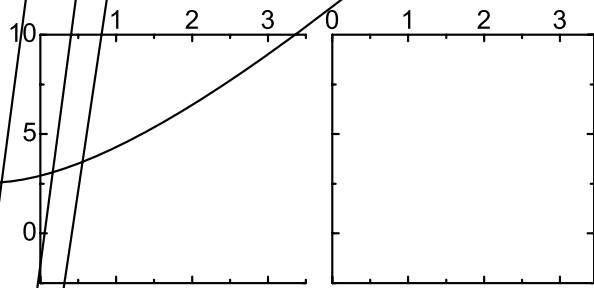
$$0.4 \text{ V} \quad In_2O_3 \quad 0.73 \text{ V} \quad O_2 \quad 3.50 \text{ V} \quad 3.45 \text{ V}$$

24 ( )

$$H_D, E_F, \mu^i \quad -E_D \quad E_H^{\uparrow}, \quad qE_F, \quad \sum \pm \mu^0, \quad \mu^i,$$

$$E_D \quad E_H$$

$$\mu_O \quad \left( \begin{matrix} \mu_{In}, & \mu_{Zn}, & \mu_{Sn}, & \mu_{Al}, \\ \end{matrix} \right)$$



$(E_F < E_C)$   
 $V_{Zn}$   
 13,15  
 $M'$   
 $O$   
 $O$ , ...,  $n \cdot 10^{17} \text{ cm}^{-3}$   
 $T_g$  1423 K 31  
 31  
 $c \cdot V_{Zn}$   $2 \times 10^{15} \text{ cm}^{-3}$   $p \cdot O_2$  1 atm  
 Large equilibrium oxygen deficiency.  $In_2O_3$   
 $(\approx 1\%) O$

4,8  
 $O$   
 $V_O$   
 $O$  ( . 1).  $In_2O_3$ ,  
 $2 \times 10^{20} \text{ cm}^{-3}$  0.4%  
 $T$  1673 K ( . 1),  
 $O$  1% . 4  
 $O$ ,  $10^{19} \text{ cm}^{-3}$  (0.1%)  $T$  1373 K ( . 1)  
 $V_O$   $4 \times$   
 . 5.  $V_O$

$c \cdot V_O$   $10^{17} \text{ cm}^{-3}$   
 $O$  8,  
 $O$  32.  
 Excited  $O$  vacancies can lead to (persistent) photoconductivity.  
 $V_O$  14,  
 $V_O^0$

1100 4,

( . 1).

Extrinsic donors do lead to degenerate doping.

. 3,  $Sn_{In}$   $In_2O_3$   $Al_{Zn}$   $O$   
 $H$   $E_F$   $M'$

$In_2O_3$ ,

$W$  1%

( $O_2$

$In_2O_3$ ,

$M'$  16.

20,

$a_1^0$

( . 2).

( $T$  1073 K) 30,

30

$p \cdot O_2 \geq 10^{-6} \text{ atm}$ ,  
 $p \cdot O_2^{1/8}$

. 3,

( . 2).

( $V_O$ )

$In_2O_3$   $O$ .

Coexistence of coloration and conductivity.

$O$ ,

$V$  1%

$p \cdot O_2$ ,  
 $E_F$

$O$  ( ) 5,

$In_2O_3$  ( ) 4

$10^{-6} \text{ atm}$  ( . 2),  
 $p \cdot O_2^{1/4}$

$V_{Zn}$

$p \cdot O_2 \geq$

$V_O^2$ ,  $e$

$V_O^+$   $V_O$ ,  $e$

$V_O$   $In_2O_3$

2.8 2.4  $V$   $O$  16.

$V_O$  ( . 1),  
 $\text{In}_2\text{O}_3$  O,

$\text{In}_2\text{O}_3$ .  
 $10^{17} \text{ } 10^{19} \text{ cm}^{-3}$

4,5,7

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